

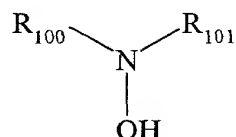
Amendments to the Claims:

Listing of Claims:

1. (Currently Amended) A method for inhibiting the ~~premature polymerization and the~~ polymer growth of living polymer in admixture with ethylenically unsaturated monomers comprising adding to said ~~monomers mixture~~ an effective amount of at least one inhibitor that is a hydrogen donor or electron acceptor.

2. (Original) The method of claim 1 wherein the inhibitor is a hydrogen donor.

3. (Original) The method of claim 2 wherein the inhibitor is of the structure



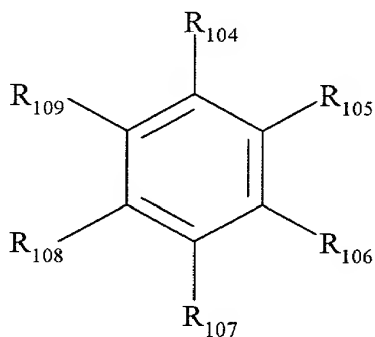
wherein

R_{100} and R_{101} are independently selected from the group consisting of hydrogen, alkyl, alkylidene, benzylidene, aryl, benzyl, COR_{102} , $COOR_{102}$, $CONR_{102}R_{103}$, cyclic, heterocyclic, and substituted alkyl or aryl where the substituents are C, O, N, S, or P, or R_{100} and R_{101} can be taken together to form a ring structure of five to seven members; and

R_{102} and R_{103} are independently selected from the group consisting of hydrogen, alkyl, aryl, benzyl, cyclic, heterocyclic, and substituted alkyl or aryl where the substituents are C,

O, N, S, or P, or R_{102} and R_{103} can be taken together to form a ring structure of five to seven members.

4. (Withdrawn)
5. (Original) The method of claim 2 wherein the inhibitor is of the structure



wherein

R_{104} , R_{105} , R_{106} , R_{107} , R_{108} , and R_{109} are independently selected from the group consisting of hydrogen, alkyl, aryl, cycloalkyl, heterocyclic, substituted alkyl, substituted aryl, OR_{110} , $NR_{110}R_{111}$, SR_{110} , NO_2 , NO , CN , COR_{112} , halogen, and/or any two adjacent groups can be taken together to form ring structure(s) of five to seven members, provided that at least one of R_{104} , R_{105} , R_{106} , R_{107} , R_{108} , and R_{109} is OH or NHR_{110} ;

R_{110} and R_{111} are independently selected from the group consisting of hydrogen, alkyl, aryl, benzyl, cyclic, heterocyclic, substituted alkyl or aryl where the substituents are C, O,

N, S, or P, and COR₁₀₂, or R₁₁₀ and R₁₁₁ can be taken together to form a ring structure of five to seven members;

R₁₁₂ is R₁₀₂, OR₁₀₂, or NR₁₀₂R₁₀₃; and

R₁₀₂ and R₁₀₃ are independently selected from the group consisting of hydrogen, alkyl, aryl, benzyl, cyclic, heterocyclic, and substituted alkyl or aryl where the substituents are C, O, N, S, or P, or R₁₀₂ and R₁₀₃ can be taken together to form a ring structure of five to seven members.

6. (Original) The method of claim 5 wherein R₁₀₄ is OH.

7 - 8 (Withdrawn)

9. (Original) The method of claim 6 wherein at least one of R₁₀₅ and R₁₀₇ is NO₂.

10 - 14 (Withdrawn)

15. (Original) The method of claim 2 wherein the inhibitor is selected from the group consisting of diethylhydroxylamine, cyclohexanoneoxime, dibenzylhydroxylamine, 2,4-dinitro-6-sec-butylphenol, N-phenyl-N'-(1,4-dimethylpentyl)-para-phenylenediamine, 2,5-di-t-butylhydroquinone, 2,5-di-t-amylhydroquinone, methylhydroquinone, 4-t-butylhydroquinone, 4-t-butylcatechol, octanethiol, 2,6-di-t-butyl-4-ethylphenol/Cu(I)naphthenate,

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dihydroanthracene, N-t-butyl-2-benzothiazole-sulfenamide, and N-methyl-4-nitroaniline.

16. (Original) The method of claim 2 wherein a transition metal is added.

17. (Original) The method of claim 16 wherein the transition metal is copper.

18 - 29 (Withdrawn)

30. (Original) Method of claim 1 wherein said monomers contain impurities from the monomer production and/or purification processes.

31. (Currently Amended) Method of claim 30 1 wherein the ~~impurities include~~ mixture comprises polymer formed during the production and/or purification processes.

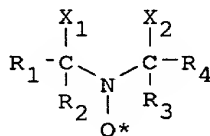
32. (Original) Method of claim 31 wherein the polymer formed during the production and/or purification processes is soluble in the monomer stream.

33. (Original) Method of claim 31 wherein the polymer formed during the production and/or purification processes is insoluble in the monomer stream.

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34. (Original) Method of claim 1 wherein said monomers are undergoing purification by distillation.
35. (Original) Method of claim 34 wherein the distillation process occurs at pressures less than 760 mm Hg.
36. (Original) Method of claim 34 wherein the distillation process is a continuous process.
37. (Original) Method of claim 34 wherein the equipment in which the distillation process occurs contains polymer.
38. (Original) Method of claim 37 wherein the polymer was formed during the monomer's production and/or purification processes.
39. (Original) Method of claim 37 wherein the polymer is not dissolved in the monomer stream.
40. (Original) Method of claim 34 wherein said monomers contain impurities from the monomer production and/or purification processes.

41. (Currently Amended) Method of claim 40 34 wherein the ~~impurities include~~ mixture comprises polymer formed during the production and/or purification processes.
42. (Original) Method of claim 41 wherein the polymer formed during the production and/or purification processes is soluble in the monomer stream.
43. (Original) Method of claim 41 wherein the polymer formed during the production and/or purification processes is insoluble in the monomer stream.
44. (Currently Amended) A method for inhibiting the ~~premature polymerization and the~~ polymer growth of living polymer in admixture with ethylenically unsaturated monomers comprising adding to said ~~monomers~~ mixture
- A) at least one first inhibitor that is a hydrogen donor or electron acceptor and
- B) at least one second inhibitor having the following structural formula:



wherein

R₁ and R₄ are independently selected from the group consisting of hydrogen, alkyl, and
heteroatom-substituted alkyl;

R₂ and R₃ are independently selected from the group consisting of alkyl and heteroatom-

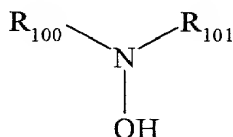
substituted alkyl; and

X₁ and X₂

- (1) are independently selected from the group consisting of halogen, cyano, amido, -S-C₆H₅, carbonyl, alkenyl, alkyl of 1 to 15 carbon atoms, COOR₇, -S-COR₇, and -OCOR₇, wherein R₇ is alkyl or aryl, or
- (2) taken together, form a ring structure with the nitrogen.

45. (Original) The method of claim 44 wherein the first inhibitor is a hydrogen donor.

46. (Original) The method of claim 45 wherein the first inhibitor is of the structure



wherein

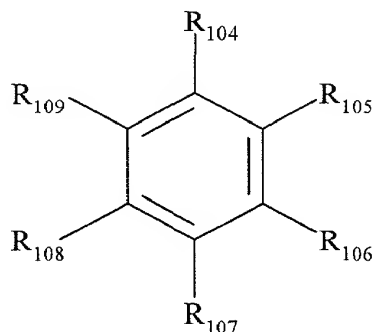
R₁₀₀ and R₁₀₁ are independently selected from the group consisting of hydrogen, alkyl, alkylidene, benzylidene, aryl, benzyl, COR₁₀₂, COOR₁₀₂, CONR₁₀₂R₁₀₃, cyclic, heterocyclic, and substituted alkyl or aryl where the substituents are C, O, N, S, or P, or R₁₀₀ and R₁₀₁ can be taken together to form a ring structure of five to seven members; and

R₁₀₂ and R₁₀₃ are independently selected from the group consisting of hydrogen, alkyl, aryl, benzyl, cyclic, heterocyclic, and substituted alkyl or aryl where the substituents are C,

O, N, S, or P, or R_{102} and R_{103} can be taken together to form a ring structure of five to seven members.

47. (Withdrawn)

48. (Original) The method of claim 45 wherein the first inhibitor is of the structure



wherein

R_{104} , R_{105} , R_{106} , R_{107} , R_{108} , and R_{109} are independently selected from the group consisting of hydrogen, alkyl, aryl, cycloalkyl, heterocyclic, substituted alkyl, substituted aryl, OR_{110} , $NR_{110}R_{111}$, SR_{110} , NO_2 , NO , CN , COR_{112} , halogen, and/or any two adjacent groups can be taken together to form ring structure(s) of five to seven members, provided that at least one of R_{104} , R_{105} , R_{106} , R_{107} , R_{108} , and R_{109} is OH or NHR_{110} ;

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R_{110} and R_{111} are independently selected from the group consisting of hydrogen, alkyl, aryl, benzyl, cyclic, heterocyclic, substituted alkyl or aryl where the substituents are C, O, N, S, or P, and COR_{102} , or R_{110} and R_{111} can be taken together to form a ring structure of five to seven members;

R_{112} is R_{102} , OR_{102} , or $NR_{102}R_{103}$; and

R_{102} and R_{103} are independently selected from the group consisting of hydrogen, alkyl, aryl, benzyl, cyclic, heterocyclic, and substituted alkyl or aryl where the substituents are C, O, N, S, or P, or R_{102} and R_{103} can be taken together to form a ring structure of five to seven members.

49. (Original) The method of claim 48 wherein R_{104} is OH.

50 - 51 (Withdrawn)

52. (Original) The method of claim 49 wherein at least one of R_{105} and R_{107} is NO_2 .

53 - 57 (Withdrawn)

58. (Original) The method of claim 45 wherein the first inhibitor is selected from the group consisting of diethylhydroxylamine, cyclohexanoneoxime, dibenzylhydroxylamine, 2,4-dinitro-6-sec-butylphenol, N-phenyl-N'-(1,4-dimethylpentyl)-para-phenylenediamine, 2,5-di-

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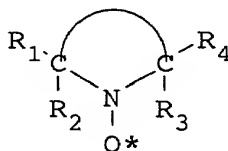
butylhydroquinone, 2,5-di-t-amylhydroquinone, methylhydroquinone, 4-t-butylhydroquinone, 4-t-butylcatechol, octanethiol, 2,6-di-t-butyl-4-ethylphenol/Cu(I)naphthenate, dihydroanthracene, N-t-butyl-2-benzothiazole-sulfenamide, and N-methyl-4-nitroaniline.

59. (Original) The method of claim 45 wherein a transition metal is added.

60. (Original) The method of claim 59 wherein the transition metal is copper.

61 - 72 (Withdrawn)

73. (Original) The method of claim 44 wherein the second inhibitor is of the structure



wherein R₁ and R₄ are independently selected from the group consisting of hydrogen, alkyl, and heteroatom-substituted alkyl and R₂ and R₃ are independently selected from the group consisting of alkyl and heteroatom-substituted alkyl, and the



portion represents the atoms necessary to form a five-, six-, or seven-membered heterocyclic

ring.

74. (Withdrawn)

75. (Original) The method of claim 73 wherein the second inhibitor contains one or more nitroxyls selected from the group consisting of:

N,N-di-*tert*-butylnitroxide;

N,N-di-*tert*-amyl nitroxide;

N-*tert*-butyl-2-methyl-1-phenyl-propylnitroxide;

N-*tert*-butyl-1-diethylphosphono-2,2-dimethylpropylnitroxide;

2,2,6,6-tetramethyl-piperidinyloxy;

4-amino-2,2,6,6-tetramethyl-piperidinyloxy;

4-hydroxy-2,2,6,6-tetramethyl-piperidinyloxy;

4-oxo-2,2,6,6-tetramethyl-piperidinyloxy;

4-dimethylamino-2,2,6,6-tetramethyl-piperidinyloxy;

4-ethanoyloxy-2,2,6,6-tetramethyl-piperidinyloxy;

2,2,5,5-tetramethylpyrrolidinyloxy;

3-amino-2,2,5,5-tetramethylpyrrolidinyloxy;

2,2,4,4-tetramethyl-1-oxa-3-azacyclopentyl-3-oxy;

2,2,4,4-tetramethyl-1-oxa-3-pyrrolinyl-1-oxy-3-carboxylic acid;

2,2,3,3,5,5,6,6-octamethyl-1,4-diazacyclohexyl-1,4-dioxy;

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4-bromo-2,2,6,6-tetramethyl-piperidinyloxy;
4-chloro-2,2,6,6-tetramethyl-piperidinyloxy;
4-iodo-2,2,6,6-tetramethyl-piperidinyloxy;
4-fluoro-2,2,6,6-tetramethyl-piperidinyloxy;
4-cyano-2,2,6,6-tetramethyl-piperidinyloxy;
4-carboxy-2,2,6,6-tetramethyl-piperidinyloxy;
4-carbomethoxy-2,2,6,6-tetramethyl-piperidinyloxy;
4-carbethoxy-2,2,6,6-tetramethyl-piperidinyloxy;
4-cyano-4-hydroxy-2,2,6,6-tetramethyl-piperidinyloxy;
4-methyl-2,2,6,6-tetramethyl-piperidinyloxy;
4-carbethoxy-4-hydroxy-2,2,6,6-tetramethyl-piperidinyloxy;
4-hydroxy-4-(1-hydroxypropyl)-2,2,6,6-tetramethyl-piperidinyloxy;
4-methyl-2,2,6,6-tetramethyl-1,2,5,6-tetrahydropyridine -1-oxyl;
4-carboxy-2,2,6,6-tetramethyl-1,2,5,6-tetrahydropyridine -1-oxyl;
4-carbomethoxy-2,2,6,6-tetramethyl-1,2,5,6-tetrahydropyridine -1-oxyl;
4-carbethoxy-2,2,6,6-tetramethyl-1,2,5,6-tetrahydropyridine -1-oxyl;
4-amino-2,2,6,6-tetramethyl-1,2,5,6-tetrahydropyridine -1-oxyl;
4-amido-2,2,6,6-tetramethyl-1,2,5,6-tetrahydropyridine -1-oxyl;
3,4-diketo-2,2,5,5-tetramethylpyrrolidinyloxy;
3-keto-4-oximino-2,2,5,5-tetramethylpyrrolidinyloxy;
3-keto-4-benzylidene-2,2,5,5-tetramethylpyrrolidinyloxy;

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3-keto-4,4-dibromo-2,2,5,5-tetramethylpyrrolidinyloxy;
2,2,3,3,5,5-hexamethylpyrrolidinyloxy;
3-carboximido-2,2,5,5-tetramethylpyrrolidinyloxy;
3-oximino-2,2,5,5-tetramethylpyrrolidinyloxy;
3-hydroxy-2,2,5,5-tetramethylpyrrolidinyloxy;
3-cyano-3-hydroxy-2,2,5,5-tetramethylpyrrolidinyloxy;
3-carbomethoxy-3-hydroxy-2,2,5,5-tetramethylpyrrolidinyloxy;
3-carbethoxy-3-hydroxy-2,2,5,5-tetramethylpyrrolidinyloxy;
2,2,5,5-tetramethyl-3-carboxamido-2,5-dihydropyrrole-1-oxyl;
2,2,5,5-tetramethyl-3-amino-2,5-dihydropyrrole-1-oxyl;
2,2,5,5-tetramethyl-3-carbethoxy-2,5-dihydropyrrole-1-oxyl;
2,2,5,5-tetramethyl-3-cyano-2,5-dihydropyrrole-1-oxyl;
bis(1-oxyl-2,2,6,6-tetramethylpiperidin-4-yl)succinate;
bis(1-oxyl-2,2,6,6-tetramethylpiperidin-4-yl)adipate;
bis(1-oxyl-2,2,6,6-tetramethylpiperidin-4-yl)sebacate;
bis(1-oxyl-2,2,6,6-tetramethylpiperidin-4-yl)n-butylmalonate;
bis(1-oxyl-2,2,6,6-tetramethylpiperidin-4-yl)phthalate;
bis(1-oxyl-2,2,6,6-tetramethylpiperidin-4-yl)isophthalate;
bis(1-oxyl-2,2,6,6-tetramethylpiperidin-4-yl)terephthalate;
bis(1-oxyl-2,2,6,6-tetramethylpiperidin-4-yl)hexahydroterephthalate;
N,N'-bis(1-oxyl-2,2,6,6-tetramethylpiperidin-4-yl)adipamide;

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N-(1-oxyl-2,2,6,6-tetramethylpiperidin-4-yl)-caprolactam;
N-(1-oxyl-2,2,6,6-tetramethylpiperidin-4-yl)-dodecylsuccinimide;
2,4,6-tris-[N-butyl-N-(1-oxyl-2,2,6,6-tetramethylpiperidin-4-yl)]-s-triazine; and
4,4'-ethylenebis(1-oxyl-2,2,6,6-tetramethylpiperazin-3-one).

76. (Original) Method of claim 44 wherein said monomers contain impurities from the monomer production and/or purification processes.

77. (Currently Amended) Method of claim 76 44 wherein the ~~impurities include~~ mixture comprises polymer formed during the production and/or purification processes.

78. (Original) Method of claim 77 wherein the polymer formed during the production and/or purification processes is soluble in the monomer stream.

79. (Original) Method of claim 77 wherein the polymer formed during the production and/or purification processes is insoluble in the monomer stream.

80. (Original) Method of claim 44 wherein said monomers are undergoing purification by distillation.

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81. (Original) Method of claim 80 wherein the distillation process occurs at pressures less than 760 mm Hg.

82. (Original) Method of claim 80 wherein the distillation process is a continuous process.

83. (Original) Method of claim 80 wherein the equipment in which the distillation process occurs contains polymer.

84. (Original) Method of claim 83 wherein the polymer was formed during the monomer's production and/or purification processes.

85. (Original) Method of claim 83 wherein the polymer is not dissolved in the monomer stream.

86. (Original) Method of claim 80 wherein said monomers contain impurities from the monomer production and/or purification processes.

87. (Currently Amended) Method of claim 86 80 wherein the ~~impurities include~~ mixture comprises polymer formed during the production and/or purification processes.

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88. (Original) Method of claim 87 wherein the polymer formed during the production and/or purification processes is soluble in the monomer stream.

89. (Original) Method of claim 87 wherein the polymer formed during the production and/or purification processes is insoluble in the monomer stream.

90 - 121 (Withdrawn)